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**SUPPLEMENTARY  
EUROPEAN SEARCH REPORT**

Application Number  
EP 95 93 8644

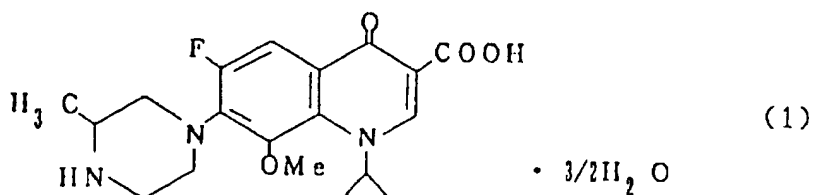
DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
X,Y	EP 0 058 614 A (BELLON LABOR SA ROGER ;DAINIPPON PHARMACEUTICAL CO (JP)) * the whole document *	1,2	C07D401/04 A61K31/47 //A61K31/495
X	WO 93 15070 A (CHUGAI PHARMACEUTICAL CO LTD) 5 August 1993 * the whole document *	1,2	
X,P	& EP 0 629 621 A (CHUGAI SEIYAKU KABUSHIKI KAISHA) 21 December 1994 * the whole document *	1,2	
Y	US 3 985 747 A (KAPLAN MURRAY ARTHUR ET AL) * the whole document *	1,2	
Y,D	EP 0 241 206 A (SANKYO CO ;UBE INDUSTRIES (JP)) * the whole document *	1,2	
			TECHNICAL FIELDS SEARCHED (Int.Cl.6)
			C07D
The supplementary search report has been drawn up for the claims attached hereto.			
Place of search <b>MUNICH</b>		Date of completion of the search <b>30 January 1998</b>	Examiner <b>Stellmach, J</b>
<p><b>CATEGORY OF CITED DOCUMENTS</b></p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons &amp; : member of the same patent family, corresponding document</p>			

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SCOPE OF THE CLAIM

1. 1-Cyclopropyl-6-fluoro-1,4-dihydro-8-methoxy-7-(3-methyl-1-piperazinyl)-4-oxo-3-quinolinecarboxylic acid sesquihydrate represented by a formula (1).



2. A process for producing the compound of Claim 1, characterized in that aqueous suspension of 1-cyclopropyl-6-fluoro-1,4-dihydro-8-methoxy-7-(3-methyl-1-piperazinyl)-4-oxo-3-quinolinecarboxylic acid is treated by heating under stirring.